

## **NOTES:**

- ALL CORED HOLES FOR PIPES TO BE INCLUDED IN CONTRACT FOR CONSTRUCTION OF PUMP STATION.
- OPENINGS IN WALLS FOR D.I. OUTLET PIPES TO BE SEALED WITH MORTAR OR APPROVED ALTERNATIVE BY PUMP STATION CONTRACTOR.
- ALL DIMENSIONS DENOTED THUS \* TO BE CONFIRMED BY PUMP MANUFACTURER BEFORE COMMENCEMENT
- DUCTILE IRON PIPEWORK IS TO BE EPOXY COATED INSIDE & OUT AS NOTED.
- CONNECTION TO RISING MAIN IS TO BE MADE BY RISING MAIN CONTRACTOR.
- CONCRETE COVER TO REINFORCEMENT TO BE A MINIMUM OF 50mm U.N.O.
- CONCRETE TO BE CLASS \$40, WITH 20mm AGGREGATE & SLUMP OF 80mm.
- ALL BOLTS, FITTED WITH WASHERS, AND FIXINGS TO BE 316 GRADE STAINLESS STEEL.
- ALL SLUICE VALVES TO BE FLANGED, RESILIENT SEATED AND EPOXY COATED.
- NON-RETURN VALVES (REFLUX VALVES) TO BE FLANGED RESILIENT SEATED, EPOXY COATED "VALMATIC SWING FLEXI CHECK VALVE" OR APPROVED EQUIVALENT.
- DISMANTLING JOINTS TO BE EPOXY COATED & HAVE 16mm STAINLESS STEEL BOLTS & NUTS.
- LOCATION OF VENT PIPE & CONNECTION TO PUMP STATION TO BE APPROVED BY MACKAY REGIONAL COUNCIL.FOR VENT PIPE DETAILS SEE STANDARD **DRAWING A3-00852.**
- ANY VERTICAL DEFLECTION IN MAIN SHALL BE LOCATED DOWNSTREAM SIDE OF THE FLOW METER (WHERE REQUIRED).
- REINFORCEMENT & WALL THICKNESS SHOWN ON PLAN IS INDICATIVE ONLY. PUMP STATION TO BE STRUCTURALLY DESIGNED AND CERTIFIED BY A RPEQ STRUCTURAL ENGINEER TO CURRENT AUSTRALIAN STANDARDS AND CODES.
- BENCHING SHALL BE CLEAR OF PIPEWORK & BOLTS AS PER PUMP MANUFACTURERS RECOMMENDATIONS.
- SPACING BETWEEN PUMPS AND CLEARANCE BETWEEN PUMP & FINISHED FLOOR SHALL BE IN ACCORDANCE WITH PUMP MANUFACTURER'S RECOMMENDATIONS.
- ALL DIMENSIONS IN MILLIMETERS U.N.O.

A DEC/14 ORIGINAL ISSUE No. DATE **DESCRIPTION** APVD AMENDMENTS AND REVISIONS

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CHIEF OPERATING OFFICER WATER & WASTE SERVICES

1200/ DAVID BROOKER



SEWAGE PUMPING STATION

TYPICAL 2.4m WET WELL **GENERAL ARRANGEMENT**  **STANDARD DRAWING** 

A3-06027 A