



Supplementary Specification

MRC Supplementary Specification 8206 CBD Style Footpath Pavers

Revision 3.0

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Contents

8206.1	Introduction	4
8206.2	Referenced Documents	4
8206.3	Description of Work Items.....	4
8206.4	Quality Systems Requirements.....	4
8206.4.1	Std Test Methods (Testing Regime).....	4
8206.4.2	Hold Points, Witness Points and Milestones	5
8206.4.3	Construction Tolerances	6
8206.5	Preliminary.....	6
8206.5.1	Materials.....	7
8206.5.1.1	Unit Pavers.....	7
8206.5.1.2	Bedding Mortar, Grout, Water Proofing, and Crack Suppression	7
8206.5.1.3	Bonding Slurry.....	7
8206.5.1.4	Mortar Bed.....	8
8206.5.1.5	Jointing Material	8
8206.5.1.6	Sealer	8
8206.5.2	Contractor's Personnel	8
8206.5.3	Environmental Plan.....	8
8206.5.3.1	General.....	8
8206.5.4	General Workplace Health and Safety Requirements.....	9
8206.5.4.1	Legislative Compliance.....	9
8206.6	Construction	9
8206.6.1	Work Operations.....	9
8206.6.2	Work Scope	9
8206.6.3	Supply of all materials.....	9
8206.6.4	Concrete Base Set Up	10
8206.6.5	Site layout with Superintendent.....	10
8206.6.6	Preparation of Bed/Foundation.....	10
8206.6.7	Carry Out All Works to Allow the Installation of Pavers on the Prepared Bed.....	10
8206.6.7.1	Bonding Slurry.....	10
8206.6.7.2	Mortar Bed.....	11
8206.6.7.3	Laying of Pavers	11
8206.6.7.4	Grouting of Joints.....	12
8206.6.7.5	Property Grouting.....	12
8206.6.8	Application of Sealer to Paving Area.	13



8201.6.9	Slip Resistance Testing of Trafficked Surface.....	13
8204.6.10	Clean Work Site.....	13
8204.7	Post Construction.....	13
8204.7.1	Collection and submission of all As Constructed Data.	13
8204.8	Measurement and Payment	14



8206.1 Introduction

This supplementary specification refers to the supply and installation of unit pavers to footpaths/shared paths designated for the Mackay City Centre Local Plan Area and the Mackay Waterfront PDA.

This specification does not cover concrete path works or street tree planting.

8206.2 Referenced Documents

This supplementary specification shall be read in conjunction with the following:

- MRS01 *“Introduction to Specifications”*;
- MRTS01 *“Introduction to Technical Specifications”*;
- MRS03 and MRTS03 *“Drainage, Retaining Structures and Embankment Slope Protections”*;
- MRS04 and MRTS04 *“General Earthworks”*;
- MRS05 and MRTS05 *“Unbound Pavements”*;
- MRS50 and MRTS50 *“Specific Quality System Requirements”*;
- MRS70 and MRTS70 *“Concrete”*;
- MRC Supplementary Specification 8408 *“Crusher Dust”*;
- MRC Supplementary Specification 8200 *“Hand Placed Coloured Paving”*;
- MRC Supplementary Specification 8204 *“Hand Placed Fibre Reinforced Concrete Paving”*;
- MRC Supplementary Specification 8901 *“Segmental Paving”*;
- AS 1428.1 – Design for access and mobility – Part 1: General requirements for access – New building work;
- AS/NZS 3661.2 – Slip resistance of pedestrian surfaces – Part 2: Guide to the reduction of slip hazards;
- AS 4586 – Slip resistance classification of new pedestrian surface materials;
- AS 4663 – Slip resistance measurement of existing pedestrian surfaces;
- HB 197 *“An Introductory Guide to Slip Resistance of Pedestrian Surface Materials”*;
- Mackay Regional Council Standard Drawing A3-00848, A3-00989, and A3-03899; and
- the project Drawings.

8206.3 Description of Work Items

Work items incorporated by this supplementary specification are identified in Section 8206.6 and 8206.7 with individual activities/tasks for measurement and payment sourced from the Bill of Quantities and listed in MRC Supplementary Specification Annexure 8206_1 CBD Style Footpath Pavers Section 1

8206.4 Quality Systems Requirements

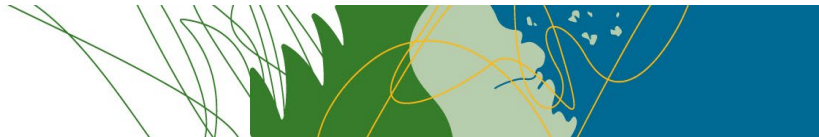
8206.4.1 Std Test Methods (Testing Regime)

Unless otherwise approved by the Superintendent the following minimum testing regime applies to this specification:

The minimum test frequencies and minimum numbers of tests shall be as follows:

- Survey of crossfall and longitudinal laying of pavers utilising a straightedge,
- Slip resistance testing in accordance with AS4586.

Where there are additional testing requirements these are included in Clause 2 of MRC Supplementary Specification Annexure 8206_1 CBD – Style Footpath Pavers Annexure



8206.4.2 Hold Points, Witness Points and Milestones

Milestone

Milestone is a point within a project which marks the start or completion of an activity or compliance requirement. Generally associated with provision of records or data for verification with the projects contract and specification.

Hold Points

Hold points are noted on various Sections of this Specification.

“**HOLD POINTS**” are critical stages of the work, which require inspection by the Superintendent (or his nominated representative) and beyond which the Contractor will not be permitted to proceed without the written approval of the Superintendent.

A written “request for inspection” form shall be submitted to the Superintendent at least 48 hours prior to reaching the relevant “**HOLD POINT**”. One copy shall be submitted for each inspection. The signed copy will be handed back to the Contractor after the inspection to sanction work to proceed to the next stage or noting what work has to be done prior to re-inspection. This may involve inspection of the works by the Superintendent or approval of test results forwarded to the Superintendent by the Contractor.

Witness Points

Witness points are also important stages of work. However, these are not necessarily as critical work stages as defined by the hold points. Witness points are where the Superintendent (or his/her nominated representative) may review, witness, and inspect the work. The activities however may continue to proceed.

The following table represents the minimum inspection and milestone requirements for this specification;

Activity	Inspection Type	When	Clause
Construction Procedure and other required documents as per 8206.5	Milestone	4 Weeks prior to works commencing	8206.5
Inspection of delivered items	Hold Point	At delivery time for each item.	8206.6.3
Site Layout Inspection	Hold Point	Prior to laying and bedding of pavers	8206.6.5
Underlying concrete inset clean and geometrically compliant	Hold point	Prior to approval for laying and bedding of pavers	8206.6.6
Application of bonding slurry to concrete bedding	Witness Point	During application process of bonding slurry	8206.6.7.1
Application of bonding slurry to mortar bed and pavers	Witness Point	During application process of bonding slurry	8206.6.7.1
Mortar bed laying and slurry bond coat	Witness Point	During mortar Bed laying process	8206.6.7.2
Finished level and alignment of pavers	Witness Point	Prior to grouting of pavers	8206.6.7.3
Approval to commence grouting, pavers are bedded firmly with no movement	Hold Point	After curing has occurred	8206.6.7.4

Activity	Inspection Type	When	Clause
Cleaning of Pavers	Witness Point	During and after grouting process	8206.6.7.4
Inspection of pavers prior to sealing	Hold Point	After installing grout and cleaning of pavers	8206.6.7.4
Approval to proceed with grouting against property	Hold Point	After all paving has been completed	8206.6.7.5
Pavers cleaned of grout, cement, and blemishes, and approval to seal	Hold Point	Prior to sealing of pavers commences	8206.6.8
Pavers are sealed with 3 coats	Witness Point	During sealing process	8206.6.8
Testing for Slip Resistance	Witness Point	After Sealing and curing of pavers	8206.6.9
All areas cleaned and tidied	Hold Point	At completion of works prior to Works as execute inspection.	8206.6.10
As Constructed documentation submitted and accepted	Hold Point	4 weeks prior to Works as Executed inspection request	8206.7.1

8206.4.3 Construction Tolerances

Unless otherwise approved by the Superintendent the following construction tolerances shall apply to this Supplementary Specification:

The construction activity outcome shall not depart from the widths, lengths, heights, and shapes specified by the relevant specifications as applies to this Specification;

- Pavers are to be laid flush with surrounding surfaces, 0 +/- 3mm tolerance applies vertically to concrete path and back of kerb or 0 +/- 5mm provided the edges have bevelled or rounded edge to reduce the likelihood of tripping,
- Pavers are to be laid such that the longitudinal tolerance under a 3 m straightedge is 0 +/- 3mm.

Tolerances specific to the project are detailed on the design drawings and are included in Clause 2 of MRC Supplementary Specification Annexure 8206_1 CBD – Style Footpath Pavers

8206.5 Preliminary

The project design manager shall ensure that the required State Government permits have been obtained and are current prior to the issuing of tender documents.

The Contractor is to submit the following documentation four (4) weeks prior to commencing work or a prestart is conducted:

- Works procedure – all activities and order of construction
- Material/Product Certification and any test result requirements (slip resistance) including compatibility to other materials Quality Plan
- Environmental Management Plan



- Personnel Experience
- Traffic Management Plan, including TGS's
- Work Health and Safety Plan

Other preliminary requirements unique to the project will be listed in the MRC Supplementary Specification Annexure 8206_1 CBD-Style Footpath Pavers

MILESTONE

The contractor is to ensure their work's procedure/s are based on the design drawing requirements and this specification, its annexure, and manufacturers requirements.

8206.5.1 Materials

Supply of all materials to site is the responsibility of the Contractor at their cost. Where items are Principal supplied the nominated storage site shall be obtained from MRC Supplementary Specification Annexure 8206_1 CBD-Style Footpath Pavers Section 3 and shall be the point of supply.

All items and materials shall be supplied in accordance with the design drawings and the relevant specification.

8206.5.1.1 Unit Pavers

Unless stated on the Project Drawings, unit pavers will be a 300 x 300 x 40mm masonry paver, precast coloured with a minimum 50MPa strength. Paver units must have a base colour equal to Australian Standard AS2700 B64 Charcoal with a shot blast finish or equivalent as required by the design drawings, refer to Annexure 8206_1 CBD-Style Footpath Pavers Clause 5.

All pavers irrespective of the colour shall be manufactured from the same batch, the Contractor shall notify the Superintendent if the pavers to be delivered to site are not manufactured from the same batch whereby the Superintendent shall approve or reject the pavers prior to delivery to site.

Where different batched unit pavers are approved the Contractor shall submit a works procedure for how the different batched pavers will be laid to ensure aesthetically pleasing surface colour without patchy contrasting surface patterns and textures.

Pavers shall maintain a slip resistance classification in accordance with AS4586 as follows which shall be supported by NATA verified test data in advance of laying Unit Pavers used in situations with grades less than 1 in 14 Wet Pendulum Test Class P4 and Oil-wet inclining platform R11 and for surfaces with grades greater than 1 in 14 Wet Pendulum Test Class P5 and Oil-wet inclining platform R12.

8206.5.1.2 Bedding Mortar, Grout, Water Proofing, and Crack Suppression

All waterproofing, slurry coats, screed mortars, paver fixing and grouting materials shall be compatible, from the one manufacturer (*Laticrete* or approved equivalent), and covered by a manufacturer's certificate of compliance.

Materials are to be handled, stored, and mixed in strict compliance with the manufacturer's instructions.

8206.5.1.3 Bonding Slurry

A bonding slurry is to be applied at the interface of the insitu concrete base and the bedding mortar, and at the interface of the bedding mortar and the paving.

Where required, slurry bond coat shall be *Laticrete 4237 Admix* gauged with *Laticrete 290 Super Floor and Wall Adhesive*, and be mixed in accordance with the manufacturers' instructions using the following ratio;

- 19 litres Laticrete 4237 Latex Thin Set Admix, to
- 2 x 20kg bags Laticrete 290 Super Floor & Wall Adhesive.



8206.5.1.4 Mortar Bed

Paving shall be fully bedded into a mortar bed with a nominal thickness of 25mm. The pavers are to be fully supported by the mortar bed with no air voids in the mortar bed.

Bedding mortar and concrete patching shall be *Laticrete 3701 Latex Admix* gauged with *Laticrete 226 Mortar Mix* (or approved equivalent), and be mixed in accordance with the manufacturers' instructions using the following ratio;

- 10 x 20kg bags Laticrete 226 Thick Bed Mortar, to
- 20 litres Laticrete 3701 Mortar Admix (adjust quantity of liquid to obtain proper consistency).

8206.5.1.5 Jointing Material

Paving shall be grouted to the full depth of the paving slab using a non-shrink cementitious grout. Grouted joints shall be between 4 and 6mm for all paver applications.

Pavers shall be grouted using *Laticrete 226 Mortar Mix* gauged with *Laticrete 1776 Grout Enhancer* (or approved equivalent), and be mixed in accordance with the manufacturers' instructions using the following ratio;

- 6 x 20kg bags Laticrete 226 Thick Bed Mortar, to
- 20 litres Laticrete 1776 Grout Enhancer.

Where specified on the project Drawings, crack suppression materials shall be *Laticrete Hydro Ban* waterproof membrane (or approved equivalent).

8206.5.1.6 Sealer

Sealer to completed paving installation shall be *Colour Systems Streetscape Sealer* (or approved equivalent).

8206.5.2 Contractor's Personnel

Personnel, sub-contractors and suppliers utilised in the preparation of the base, laying of the pavers, and their sealing shall be experienced in the processes and activities required to carry out the works.

The Contractor shall provide documented evidence for the Superintendent's approval to demonstrate the experience, qualification, skills and training of proposed personnel, sub-contractors a minimum 4 weeks prior to works commencing.

MILESTONE

8206.5.3 Environmental Plan

The Contractors Environmental Plan shall be reflective of the requirements of MRTS51 and MRS51 and be submitted for approval by the Superintendent 4 weeks prior to site works commencing.

MILESTONE

8206.5.3.1 General

The Contractor shall remove all rubbish, debris, disused materials etc., from the Site. The Site shall be maintained in a clean state.

The Contractor shall be responsible for ensuring no debris is deposited on public or private rights of way because of the works outside of the immediate work area, including any deposits arising from the movement of plant and vehicles.

The Contractor shall keep pollution in the vicinity of the Works within reasonable minimum limits noting that this clause does not exempt the Contractor from complying with the limits controlled or required by legislation.



The Contractor shall collect, transport and dispose of waste at a registered waste facility.

8206.5.4 General Workplace Health and Safety Requirements

As a condition of this document, it is required that the Contractor and its workers (including all sub-contractors etc., and their workers) engaged to perform a service or work on site must at all times ensure (so far as reasonably practicable) the health and safety of all persons who are, or may be, affected by work under this Supplementary Specification or the services provided.

8206.5.4.1 Legislative Compliance

Without limiting the Contractor's other obligations, the Contractor must comply with all Acts, Regulations, Standards and Codes of Practice about work health and safety matters that are applicable to the scope of work undertaken or services being provided.

8206.6 Construction

This section lays out the works operations with more detail based on specific requirements of this supplementary specification. Some activities may appear to include items which are stated within other specifications, the purpose is to reinforce that requirement specific to this supplementary specification.

8206.6.1 Work Operations

Work operations incorporated in this item are those included in Clause 2.1.5 of MRS01 "Introduction to Standard Specifications" and the following work scope activities and associated sub activities;

8206.6.2 Work Scope

The scope of works (including all associated sub activities) covered under this specification is as follows:

- Procure, supply, and store all materials as required;
- Site Layout marked out and approval by Superintendent;
- Preparation of underlying concrete and mortar bed;
- Lay and joint pavers, including compaction;
- Cure and seal pavers;
- Clean up site;
- Test finished surface for slip resistance (as required);
- Collate and submit "As Constructed details.

For details of the underlying layers, bedding, foundation surface, and CBD street tree plantings refer to the design drawings and MRC Standard Drawings A3-00989 and A3-03899, for street tree planting refer to A4-00177, and the relevant MRTS Specifications and MRC Supplementary Specifications for the relevant activity.

8206.6.3 Supply of all materials

All materials, plant, and labour required to carry out the works under this Specification is to be supplied by the Contractor, where materials are Principal supplied the designated storage site will be listed in Annexure 8206_1, and be the point of supply for the purposes of this Specification.

Prior to delivery the Contractor **must** ensure the pavers are approved by the Superintendent, this approval shall be conditional of colour and batching requirements set out in Clause 8206.5.1.1 and Annexure 8206_1 Clause 5, and the submission and approval of the Contractors works procedure for matching varying tones of colour of the pavers when laid.



All items shall be inspected at delivery to site prior to use or where the Principal is the supplier the designated storage site prior to transporting to site. Any items which are damaged are not to be used and are to be returned to the supplier.

HOLD POINT**8206.6.4 Concrete Base Set Up**

The concrete base preparation, set up, and pour shall take into account the row of pavers to be laid against the property alignment. Where it is anticipated a gap against the property will exist the base set-up shall ensure the inlay width takes into account the uneven property alignment providing for a full paver width at the narrowest point of the footpath. The Contractor shall set out this edge with a string line prior to formwork set up for the Superintendent inspection and approval.

The alignment of the paver edges abutting the concrete laid surfacing of the footpath (kerb and property) shall be parallel with a tolerance of +/- 3mm's, and shall allow for a joint no wider than 3mm's.

Expansion joints and construction joints in the concrete shall be installed and coincide with the paver pattern and the edge of a paver as detailed in MRC Standard Drawing A3-00989 and A3-03899.

8206.6.5 Site layout with Superintendent

The pavers shall be laid out roughly in position to show alignment, joints, and gap/s along any property. The proposed layout shall be inspected by the Superintendent. The pattern of laid pavers shall be as shown on the design drawings. The Contractor shall also show the proposed location of cut pavers to ensure symmetry in the laying pattern.

Once approved the pavers shall be taken up prior to commencing laying.

HOLD POINT**8206.6.6 Preparation of Bed/Foundation**

The underlying bed of concrete shall be constructed as required by the design drawings, MRC Standard Drawings A3-00848, A3-00989, and A3-03899.

The underlying concrete bed shall be constructed with a concrete edge thickened to accommodate the inset of the paver and mortar bed. All concrete works shall be carried out as required by MRTS 70. The Contractor shall ensure the inset width to accommodate the paver/s is compliant with Clause 8206.7.3 for edge joints.

The finished surface of the paver inset area shall be level with no gap under a 3m straight edge more than 2mm's and be broom/brush/timber float finished. All tolerances shall relate to the finished level of the inset paver, refer to Clause 8206.4.3.

Prior to proceeding with paving installation the Contractor shall clean the prepared surface for the Superintendent to inspect. Approval to proceed with paving will only be granted if all survey tolerances are compliant.

HOLD POINT**8206.6.7 Carry Out All Works to Allow the Installation of Pavers on the Prepared Bed**

The Contractor shall carry out all works for the preparation of the bed, mortar bedding, the installation of pavers, mortar jointing, sealing of works, and jointing works to peripheral structures. All works shall be carried out as required by the design drawings and/or as approved by the Superintendent due to prevailing site conditions.

8206.6.7.1 Bonding Slurry

The concrete bed surface shall be cleaned of all foreign materials, dampen the concrete base with clean water prior to applying the bonding slurry.



The slurry shall be applied as a thin continuous even film between 1-2mm thick. The coverage shall be full surface cover and be wet and tacky immediately before trowelling in the mortar bed.

WITNESS POINT

For the application prior to pavers being laid the bonding slurry shall;

- Be applied immediately before laying the paver so it remains wet and tacky.
- Brush onto the back of the paver.
- To the mortar bed trowel a bonding slurry layer at a nominal thickness of 3mm's.
- Avoid pooling or thick ridges — excess slurry can weaken the bond with the pavers.

WITNESS POINT

All bonding slurry mixes shall be as nominated in Clause 8206.5.1.3 or as required by the bonding slurry manufacturer.

8206.6.7.2 Mortar Bed

Place the screed/mortar bed while the slurry bond coat is still wet and tacky. The plastic mortar shall be compacted, then struck off to the desired level and finished with a wood float. Only as much mortar shall be laid and spread onto the substrate as can be covered by paver laying while the mortar bed is still plastic.

The mix of the mortar bed shall be as nominated in Clause 8206.5.1.4 as required by the bonding slurry manufacturer.

Whilst the mortar bed is still fresh, apply a slurry bond coat to the mortar bed, to a nominal thickness of 3mm.

WITNESS POINT**8206.6.7.3 Laying of Pavers**

The pavers shall be placed and bedded immediately after applying the bonding slurry, set in place, tapped with a rubber mallet to correct alignment and level, and manipulated to ensure 100% full bedding (i.e. full contact of mortar bed and bond coat to the paver and substrate), no air entrapment underneath. The finished surface level shall be flush with the surrounding concrete footpath and top of the back of the kerb.

The Contractor shall verify their works procedure is being followed and the variation in colour tone does not detract from the aesthetics of the surface colour and texture. The Superintendent shall inspect an initial area of laid pavers to confirm the acceptance of the works.

HOLD POINT

Their alignment and level shall comply with Clause 8206.4.3 or as required by the design drawings with all joints uniform in width (4-6mm's).

WITNESS POINT

Trowel fill any voids with mortar at front edge and/or front corners of the paver. Discard excess mortar. Excess adhesive must be cleaned from the surface of the paver with a wet cloth or sponge while the adhesive is fresh. Do not allow bedding mortar or bond coat to dry on the face of the paver.

On completion of the area, cover paver with hessian sheets and spray with water mist. Allow to remain moist for 12 hours minimum. In areas where pedestrian traffic is unavoidable place wooden boards or similar over pavers for the first 12 hours of curing.

All mortar mixes shall be as nominated in Clause 8206.5.1.4 or as required by the mortar manufacturer.



8206.6.7.4 Grouting of Joints

Joints may be grouted after a minimum 12 hours of curing. If the mortar and bedding treatment has not achieved the required stiffness, bond or strength within the approved curing period, the Contractor shall not proceed with the grouting until further instruction is received from the Superintendent.

HOLD POINT

Remove any residual material from within joints to full depth of paver prior to commencing the joint filling operation. After preparation of the grout mix, dampen joints with a sponge and apply grout mix into joints ensuring full penetration for the thickness of the paving slab by lightly tamping down a trowel edge into the grouting mix. Use a rubber squeegee to spread grout evenly into all joints until filled flush with the top of the pavers. Remove excess grout with a trowel. Allow initial set and lightly broom off remaining excess perpendicular to the joints.

Wipe pavers clean with a damp sponge, continuously rinsing the sponge clean with fresh water. Remove all traces of grout and cement from the surfaces of the paver. After 12 hours check for any remaining cement or grout residue and remove using clean water and stiff scrubbing brush.

WITNESS POINT

All jointing grout mixes shall be as nominated in Clause 8206.5.1.5 or as required by the jointing grout manufacturer.

The contractor is to notify the Superintendent of the intention to seal the pavers and arrange a site inspection with the Superintendent. The Superintendent shall give approval to seal the pavers only when all grout, cement, and blemishes have been removed from the surface of the pavers and the grout has cured.

HOLD POINT

8206.6.7.5 Property Grouting

The Contractor shall nominate the materials and procedure for grouting between the paver and the compressible filler against the property. The varying width of the gap shall be taken into account with the joint grout selection based on the depth of the gap and the minimum and maximum width required to be filled.

The infill between the paver row and the property shall be filled as follows:

- Where the gap is 25mm or less – epoxy grout, colour as noted on the design drawings,
- Where the gap is greater than 25mm's to 50mm's maximum – plain grey high strength grout shall be mixed and laid,
- The type of infill grout shall be consistent (one product or matching colour) along the full length of the project, and as approved by the Superintendent.

All joints shall have compressible packing/filler to allow for expansion of the pavers and grout interface as required by MRC standard Drawing A3-00989 and A3-03899.

Where the gap is greater than 50mm's the Contractor shall supply a laying procedure which will limit the joint gap against a property to less than 50mm's.

Approval by the Superintendent shall be gained prior to commencing mortar installation. The grout proposed shall be flexible to minimise cracking and be of high strength when cured.

HOLD POINT



8206.6.8 Application of Sealer to Paving Area.

Following completion of paving operations and grout curing requirements the surface shall be cleaned of all dirt, grime and stains, and shall be inspected for defects and which must be rectified prior to the Superintendents approval to carry out sealing of the pavers.

HOLD POINT

The approved surface sealer is to be applied no later than 1 day after approval to apply the sealant, and must be applied;

- Before opening areas of paving to pedestrians/traffic,
- To a clean dry surface,
- In atmospheric conditions as required by the sealant manufacturers specification,
- As three (3) coats of a UV stable clear concrete sealer, approved by the Superintendent, and
- In accordance with the manufacturer's recommendations, including curing periods between coats.

WITNESS POINT

Sealer should be reapplied by MRC maintenance personnel as required by the manufacturers specification, or after 3 years whichever is least, and inspected 3 yearly with subsequent applications required 3 to 5 years.

8201.6.9 Slip Resistance Testing of Trafficked Surface

Upon completion of the curing period of the surface sealant the Contractor shall carry slip resistance testing in accordance with AS4586. The test results shall form part of works acceptance, and must notify the Superintendent of the proposed timing of the testing. All slip resistance testing shall be carried out by a NATA registered practitioner/laboratory.

WITNESS POINT

Tests results shall be submitted to the Superintendent within 24 hours of the testing being carried out, unless otherwise agreed to by the Superintendent no traffic shall be allowed onto the surface until the Superintendent approves of the results.

8204.6.10 Clean Work Site

Pavers shall be washed/cleaned prior to cleaning site, the method used shall be as detailed in the Contractors works procedure and take into account possible damage to mortar joints. Any damage or defects arising from cleaning shall be rectified prior to requesting an "On maintenance" inspection.

The site is to be cleaned of all debris, excavated material, and construction materials prior to request for "On Maintenance" inspection.

HOLD POINT

8204.7 Post Construction

Items which close out the project and readies the project for the "On Maintenance" inspection. All items below **MUST** be complied with prior to the Contractor requesting an "On Maintenance" inspection and/or as required during the Defects/Liability (On Maintenance) period.

8204.7.1 Collection and submission of all As Constructed Data.

Contractor is to supply and submit "As Constructed" documentation as required by *MRC D20 - Drawings and Documentation* for approval by the Superintendent 4 weeks prior to requesting a practical completion inspection.



Format of submitted “As Constructed” documentation shall be compliant with MRC Supplementary Specification 8919.

8204.8 Measurement and Payment

No separate payment will be made for the works specified in this Supplementary Specification or it’s Annexure. Provision for these works shall be deemed to be included in the scheduled unit rates for the items shown at Clause 8206.3.

The quantity specified for this item refers to the total square metre of pavers installed. The concrete infill areas shall be claimed under item 30661.04 “Hand placed concrete paving, CBD-style footpath (excluding pavers)

Version Control:

Version	Description	Reviewed / Endorsed	Date
1.0	Review	R. Mogg	02.03.2022
2.0	Review of Specification	C. Sultana	10.01.2024
3.0	Review of Specification	C. Sultana	10.01.2026